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#### Claims

What is claimed is: 1, John Kenneth Sanders, have invented The ornamental design for

1. A VTOL UFO comprising. as shown and described:

a fuselage having a partial toroidal body having a top, front, rear and bottom ends and a duct, or ducts, extending between the top and bottom surfaces, the fuselage having a longitudinal axis.

a propellerdisk and means, or a series of shrouded impellerdisks and means located in said duct, or ducts, for rotation about its axis, drive means to provide lift for said aircraft. the propellerdisk, or impellerdisks, having a plurality of fixed blades eminating from a central hub to an outer discoidal ring.

a series of three hollowed support struts eminating from an inner support struts eminating from an out to the inner wall of the toroidal body for g a cone shaped cargo area within the duct and hous wer and communication cables on embodiments having ingle propeller disk.

tem located in line with said duct below said lisk, or impellerdisks, for controlling the direction of ped air flow from said bottom openings.

at least a por property air of fixed wings attached to said fuselage, at least of the wings being pivotable with respect to the fusel.

a lange, gear; wheels, pontoons or rails attacthed to said fuselage.

- 2. A VTOL UFO of claim 1, comprising: an electric power drive, said drive means comprises: a series of permanant magnets in a bearing system to levitate said propellerdisk, or impellerdisks, at all times and a computer controlled linear induction magnetic bearing located in outter ring of said propellerdisk, or impellerdisks reacting to linear actuators located in said fuselage, used to rotate said propellerdisk, or impellerdisks and provide lift.
- 3. A VTOL UFO of claim 1 comprising: a vent located at said rear end of embodiments using a single propellerdisk, with means for opening and closing to provide horizontal thrust for use in moving said aircraft in a forward direction.

- 4. A VTOL UFO according to claim 1 wherein the wings include a fixed portion, and wherein the pivotable portion is a flaperon which is hingedly attached to the aft of the fixed portion and is pivotable with respect to it.
- 5. A VTOL UFO according to claim 4 further comprising a servo actuator mounted within the fixed portion and engaged with the flaperon for controlling its actuation.
- 6. A VTOL UFO according to claim 1 further comprising at least one directional vane assembly mounted to and within the shroud downstream from the blades, the directional vane assembly having an outer ring and inner ring bearing being pivotable with respect to the shroud for providing directional
   control over the flow exiting the duct. At least one adjustable vane with means is connected to the rotatable inner ring for providing additional directional control over the flow exiting the duct.

#### **Technical Field**

The present invention relates to manned and unmanned aerial vehicles (UAVs). In particular to a vertical takeoff and landing (VTOL) unusual flying objects (UFOs) having a ducted propellerdisk or series of shrouded impellerdisks for providing zero and low speed horizontal and vertical thrust, and wings with vertical and horizontal stabilizers and air flow vane assembly for providing forward translational lift and thrust in high-speed flight.

#### **Background Of The Invention**

There are generally three types of VTOL configurations under current development, a wing type configuration (a fuselage with rotatable wings and engines or fixed wings with vectored thrust engines for vertical and horizontal translational flight), helicopter type configuration (a fuselage with a rotor mounted above which provides lift and thrust) and ducted type configuration (a fuselage with a ducted rotor system which provides translational flight, as well as vertical take-off and landing capabilities).

There is a long list of related inventions, but the most notable pioneers include the Focke-Wulf Fw 61 helicopter in 1936, Piasecki's G-1 tilt rotor in 1951 and Hiller who developed their first flying platform on the basis of a contract awarded in late 1953 by the Office of Naval Research (ONR) for a one-man flying platform. The machine made its first flight in February 1955, and was named the "VZ-1 Pawnee". The

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Piasecki Air Jeep, U.S. Pat. No. 2,282,512, developed and flown under the U.S. Army/Navy contracts between 1957 and 1962. In the 1960's Wendell Moore developed the wellknown Rocket Belt which can still be seen at various air shows to this day. The VZ-9-AV Avrocar, U.S. Pat. No. 3,062,482, was funded by both the US Army and US Air Force and was known for it's disk shape which looked very much like a scaled-up modern "Frisbee" toy. Dr. Moller has several designs, his most notable being his M200x, U.S. Pat. No. 3,410,507, for it's flying saucer disk shape and use of multiple engines. Which lead to his series of small ducted fan UAVs, known as Aerobots, U.S. Pat. No. 4,795,111, using a single fan or eight ducted fans, powered by rotary engines. The Airborne Remotely Operated Device (AROD) was a small ducted fan vertical-take-off-and-landing (VTOL) developed by Moller as a subcontractor to Perceptronics, was electrically powered, with power supplied through a tether from the ground station. Which has inspired Helicopter

the HoverCam can hover over a fixed spatial point ff and land vertically but have limitations when in confined areas due to the exposed rotors rotating fuselage. And the Bell/Boeing Eagle Eye Tilt Rotor aled down versoin and derivative of the Bell/Boeing rey. In 1991 the HOVTOL UAV, U.S. Pat. No., demonstrates twin high power engines capable of cal and horizontal flight using ducted fans primarily il lift. And the Bombardier CL-327 Guardian VTOL 196. It features dual, coaxial, contra-rotating, three ors. Its design is an evolution of the CL-227 and a follow-on concept, the CL-427 Puma has osed. In the late 1980s, Sikorsky Aircraft flew a ghnut-shaped UAV named Cypher, U.S. Pat. No.

5,575,438, that was based on coaxial-rotor technology developed by the company in the early 1970s. The Cypher was clearly a flying platform in general concept. The doughnut-shaped shroud not only improved safety in handling the machine, it also helped increase lift. The Cypher II, U.S. Pat. No. 6,270,038, is of similar size to its predecessor, but has a pusher propeller along with its rotor and can be fitted to a configuration with wings for long-range reconnaissance missions.

Other than the electric motor tethered AROD, built by Dr. Moller, all past VTOLs, manned or unmanned, have delt with loud fuel burning engines as the means of propulsion and the weight issues that go with them. Which seperates all others from the current invention which uses new commercially available light weight quiet low voltage linear induction mag-

netic bearings simular to those used for monorails. To hover, the MAGLEV monorails requires less power than its air conditioning equipment. Most new rollercoasters use LIM/LSM: LIM (Linear Induction Motor) and LSM (Linear

Synchronous Motor) the two variations of electro-magnetic propulsion. They replace a traditional lift hill and do not contain any moving parts. Typically LIM/LSM systems launch the roller coaster from the station extremely quickly the fasest at 0-100 in 7 seconds. The high energy density and rugged
 design of these motors allows their use in demanding installa-

tions requiring high duty cycle, high power, rapid acceleration, improved speed and increased performance. Position sensing and control techniques allow for extremely precise control of acceleration and deceleration to permit the safe transport of sensitive or fragile loads. The lack of moving parts and wearing elements (no brushes or sliding contacts) in these motors greatly increases their reliability.

#### Description

#### Summary of Invention

The aircraft is made up of 4 primary parts, the top cap of the main body, the propellerdisk (or impellerdisks), the main body (fuselage) and the bottom vane assembly, all built out of a light weight durable composite/plastic. The main cargo area is created by the top cap and the center cone of the main body.

The aircraft uses a magnetic levitation (maglev) bearing system to suspend the propellerdisk (or impellerdisks) between the top cap and the main body at all times. The magnetic bearing system is created by a series of permanent magnet rings, located on the top cap, the propellerdisk (or impellerdisk) and the main body.

A linear induction magnetic power drive is located in the outer edge of the propellerdisk (or impellerdisks), reacting to linear induction acuators located in the main body, which is used to rotate the propellerdisk (or impellerdisks).

Vertical lift in the aircraft is produced by the propellerdisk (or impellerdisks) driving a column of air downwardly, through an annular thrust-flow channel which is formed in the main body of the aircraft.

The annular thrust-flow channel is provided with a flow control vented mechanism at the bottom which is capable of directing the developed air flow in varying orientations between a substantially vertical (axial) orientation for developing stationary, vertical lift (i.e., hovering) and a vectored (angled) orientation for developing a vertical component for producing lift and a horizontal component for producing forward (or rearward) flight.

The aircraft's main body also has an aerodynamic shape which is capable of developing lift responsive to forward flight using fins and rudders.

The power drive runs on light weight batteries, with a variety of optional rechargers, either by paper thin solar panels on the body of the aircraft or an external battery charger, or by linear generators integrated into the support magnets. The battery industry, which is being driven by the electric transportation and portable consumer electronics industries, is making a substantial investment in battery technology. We will closely monitor the state of the art and will utilize the best available technology when the system design is finalized. Promising technology ies include: nickel metal hydride, lithium-ion, and zinc-

d surveillance aircraft will use a standardized ion system (STS) & standardized robotic system control flight & manage audio/video information. onsists of the sensor suite, onboard controller, comparison, and battery power pack. All communication he platform and the control station passes through n payload.

The shape and size of the aircraft is proportional to the size reight of the maglev power drive which is determine the cargo (batteries, remote control servos, cpu and cameras).

#### Advantages of Invention

VTOL UFOs use linear induction magnetic bearings (LIMB) which are ideally suited for propulsion where as they provide superior value compared to other tradional types (ie. gasoline fueled engines and jet turbines). Value is a function of the following:

Lightweight- A LIMB power drive can weigh less than 1/20 of a conventional engine part of which is lost through centrifugal force since most of the power drive is located in the propellerdisk (or impellerdisks).

45

High Reliability- Was magnetic bearings there is no contact between the rotating and stationary parts, meaning there is no wear. These components have design lives far greater than that of conventional bearings and engines. Magnetic bearings

are providing high reliability and long service intervals in time critical applications in semiconductor manufacturing, vacuum pumps, and natural gas pipeline compression equipment.

Clean Power- In a magnetic bearing system, poluting exhuast, particle generation due to wear and the need for lubrication are eliminated. There is no gas, oil, grease or solid particles.

High Speed Applications- The fact that a rotor spins in space without contact with the stator means drag on the rotor is

minimal. That opens up the opportunity for the bearing to run at exceptionally high speeds, where the only limitation becomes the yield strength of the rotor material. Magnetic bearings have been designed with surface speeds up to 250 m/s or 4.5 million DN, where DN is the diameter of the rotor (mm) times the rotational spend (rpm). In order to achieve one quarter of this kind of speed with conventional bearings, a complex lubrication system is required. No other type of bearing, can match magnetic bearings for shear speed.

Magnetic bearings open new possibilities for extreme highspeed applications such as machine tool spindles and turbo compressors.

Position and Vibration Control-Magnetic bearings use advanced control algorithms to influence the motion of the shaft and therefore have the inherent capability to precisely control the position of the shaft within microns and to virtually eliminate vibrations.

Extreme Conditions- The magnetic bearing system, is capable of operating through an extremely wide temperature range. Some have applications as low as -256°c and as high as 220°c, thus allowing operation where traditional bearings will not function. Magnetic bearings can also operate in vacuum where their operation is even more efficient due to lack of windage.



### **Brief Description of Drawings**

FIG. 1A is an exploded cut away perspective view of a single propellerdisk, an embodiment of a VTOL UFO according to the present invention. FIG. 1B is the compiled cut away perspective view of Fig. 1a showing the top of the fuselage (2), the propellerdisk (1), the bottom of the fuselage (3), the vane assembly (4) and how they relate to each other.

FIG. 2A is an exploded cut away perspective view of a single impropellerdisk, an embodiment of a VTOL UFO according to the present invention. FIG. 2B is the compiled cut away perspective view of Fig. 2a showing the top of the fuselage (2), the impropellerdisk (1), the bottom of the fuselage (3), the vane assembly (4) and how they relate to each other.

FIG. 3A is a lower rear perspective view of a single propeller disk, an embodiment of an unmanned VTOL UFO according to the present invention. FIG. 3B is the top view of Fig. 3C is the bottom view of Fig. 3a. FIG. 3D is the sign of Fig. 3a. FIG. 3E is the rear view of Fig. 3a. FIG. 3G is an upper front a pective view of Fig. 3a.

s a side view of a single propellerdisk, an embodiment with the present displaying the cockpit access ladder assembly 4B is an upper rear perspective view of Fig. 4a. 4C is an upper front perspective view of Fig. 4a.

a lower front perspective view of a pair of joined impropries. An embodiment of a manned VTOL UFO according to the present invention, displaying a hoverboard configuration with a handlebar flight control assembly (21). FIG. 5B is the top view of Fig. 5a. FIG. 5C is the bottom view of Fig. 5a. FIG. 5D is the side view of Fig. 5a. FIG. 5E is the rear view of Fig. 5a. FIG. 5F is the front view of Fig. 5a. FIG. 5G is an upper rear perspective view of Fig. 5a.

FIG 6A is a lower front perspective view of a pair of joined impropellerdisks, an embodiment of a manned VTOL UFO according to the present invention, displaying a hoverbike configuration with a handlebar flight control assembly(21). FIG. 6B is the top view of Fig. 6a. FIG. 6C is the bottom view of Fig. 6a. FIG. 6D is the side view of Fig. 6a. FIG. 6E is the rear view of Fig. 6a. FIG. 6F is the front view of Fig. 6a. FIG. 6G is a side perspective view of Fig. 6a.

FIG 7A is a lower front perspective view of a pair of joined impropeller disks, an embodiment of a manned VTOL UFO according to the present invention, displaying a hoverpod configuration with a cockpit (14). FIG. 7B is the top view of Fig. 7a. FIG. 7C is the bottom view of Fig. 7a. FIG. 7D is the side view of Fig. 7a. FIG. 7E is the rear view of Fig. 7a. FIG. 7F is the front view of Fig. 7a. FIG. 7G is an upper rear perspective view of Fig. 7a.

FIG 8A is a lower rear perspective view of three joined impropellerdisks, an embodiment of a manned VTOL UFO according to the present invention, displaying an aircraft configuration with a cockpit (14). FIG. 8B is the top view of Fig. 8a. FIG. 8C is the bottom view of Fig. 8a. FIG. 8D is the side view of Fig. 8a. FIG. 8E is the rear view of Fig. 8a. FIG. 8F is the front view of Fig. 8a. FIG. 8G is an upper front perspective view of Fig. 8a.

FIG 9A is a lower rear perspective view of four joined impropellerdisks, an embodiment of a manned VTOL UFO according to the present invention, displaying an aircraft configuration with a cockpit (14). FIG. 9B is the top view of Fig. 9a. FIG. 9C is the bottom view of Fig. 9a. FIG. 9D is the side view of Fig. 9a. FIG. 9E is the rear view of Fig. 9a. FIG. 9F is the front view of Fig. 9a. FIG. 9G is an upper front perspective view of Fig. 9a.

FIG 10A is a lower rear perspective view of five joined impropellerdisk, an embodiment of a manned VTOL UFO according to the present invention, displaying an aircraft configuration with a cockpit (14). FIG. 10B is the top view of Fig. 10a. FIG. 10C is the bottom view of Fig. 10a. FIG. 10D is the side view of Fig. 10a. FIG. 10E is the rear view of Fig. 10a. FIG. 10F is the front view of Fig. 10a. FIG. 10G is an upper front perspective view of Fig. 10a.

FIG 11A is a lower rear perspective view of six joined impropellerdisk, an embodiment of a manned VTOL UFO according to the present invention, displaying an aircraft configuration with a cockpit (14). FIG. 11B is the top view of Fig. 11a. FIG. 11C is the bottom view of Fig. 11a. FIG. 11D is the side view of Fig. 11a. FIG. 11E is the rear view of Fig. 11a. FIG. 11F is the front view of Fig. 11a. FIG. 11G is an upper front perspective view of Fig. 11a.

## UFO Model 2002

# Detailed Description Of

The Preffered Embodiments

Referring now to the drawings wherein like reference characters identify corresponding or similar elements throughout the several views of the embodiments of the invention. FIG. 1 illustrates cut away perspective views, exploded and compiled, of one embodiment, using a single propellerdisk unmanned VTOL UFO according to the present invention. It includes a single propellerdisk (1), comprising of an outer discoidal ring (1a), a series of propeller blades (1b) attached to the outer ring eminating from an inner hub ring (1c). The outer discoidal ring (1a) houses a permanent magnet ring (15b) used to levitate the propellerdisk a fraction of an inch from a permanent magnet ring (15c) in the fuselage (3). The outer discoidal ring (1a) also houses the linear induction magnetic bearing (16) used to rotate the propellerdisk reacting to the linear induction actuator ring (17) in the fuselage (3). The outer discoidal ring (1a) also houses a ring of batteries or

a cu battery ring (18) to power the linear induction mag bearing (16). The inner hub ring (1c) houses three perr it magnet rings (15b) used to levitate the proj disk a fraction of an inch from two permanent mag ings (15a) in the top cap of the fuselage (2) and a It magnet ring (15c) in the fuselage (3). These perr it magnet rings (15a-c), which require no power, pen mak the bearing system needed to levitate the disk at all times including non-operation of the pro VT FO. The top cap of the fuselage, in this unmanned sing pellerdisk embodiment, is made up of a tinted plex s dome and a bottom ring that houses the two pen nt magnet rings (15a). The top cap (2) attaches to the cone (3b) of the main body of the fuselage (3) to

create the permanent magnet bearing system. The area

created within the top cap (2) and the center cone (3b) is the cargo area housing the central processing unit and battery assembly (9) and camera assembly (10). The central processing unit (9) controls all camera and flight control functions via a remote link to the linear induction magnetic bearing (16) and hard wire connections, eminating from the center cone (3b) through the hollowed struts (3a) connected to the inner wall of 40 the outer toroidal fuselage (3), communicating with the linear induction actuator ring (17), the flight control stabilizer fins servos and batteries (6a and 7a), the rear vent servos and batteries (5), the bottom vane assembly servos and batteries (4b and 4e) and additional camera assemblies (11) all located in the toroidal fuselage (3). The bottom vane assembly's outer ring (4d) is attached to the fuselage at the bottom opening of the toroidal duct. A servo (4e) rotates the inner vane ring (4c)

1 and a second servo (4b) rotates at least one vane (4a, optional three vanes shown in drawings) to redirect the developed air flow in any direction. A rear vent assembly (5) is located at rear of the toroidal fuselage to aid in forward thrust when opened. The VTOL UFO also has at least two attached wings with pivotable portions (6 and 7), used for flight control, which are combined with the landing gear, pontoons or rails (8). An optional telerobotic arm (12) could be attached to the front of the fuselage for special missions.

A ladder assembly (13) is demonstrated in FIG. 4A-C for entering the cockpit (14) of a manned single propellerdisk embodiments of the invention.

15 Another embodiment of the VTOL UFO demontrates how multiple propellerdisks can be joined by creating modular shrouded impellerdisks as shown in FIG. 2. The center cone (3b of Fig. 1) is eliminated placing the cargo areas/payloads inbetween the joined impellerdisks (19). Instead of the top <sup>20</sup> cap (2) and bottom fuselage (3) joining in the center hub, they now join around the outside of the impellerdisks (1), which now has a closed hub, creating a toroidal shroud. Optional protective screens (20) can be added to the top and bottom openings of the toroidal duct.

Variations of multiple shrouded impellerdisks are demonstrated in FIG. 5A-G, FIG. 6A-G, FIG. 7A-G, FIG. 8A-G, FIG. 9A-G, FIG. 10A-G, and FIG. 11A-G. Some of which include foldable wing tips with pivotable portions (7) used for 30 added flight control, joystick type flight controls (21), and or cockpits (14).

In addition to the VTOL UFO embodiments described and claimed above, in accordance with alternate embodiments of the invention, scaled up and/or down versions of any of the embodiments heretofore described may be employed for recreational or surveilance purposes, whether or not human subjects are conveyed thereupon or being used as remote controled UAVs. Such toy versions may be controled by Standard Radio Controls. The described embodiments of the invention are intended to be merely exemplary and numerous variations and modifications will be apparent to those skilled in the art. All such variations and modifications are intended to be within the scope of the present invention as defined.

The ornemental design for a VTOL UFU as shown and described. John Kth London fr.